

# MP110 Series



## Programmable Logic Controller (PLC) > MP110 Series

MP110 PLC Series provide faster, stable and cost effective solutions to your industrial automation requirements. You can develop complex logical applications by using its FBD programming interface. It also provides optimum solutions with integrated digital, analog and temperature inputs/outputs.

#### **CPU Specifications**

Processor Architecture: ARM Cortex M4

Memory Bit Count: 500

Memory 16-bit Word Count: 500

Memory 32-bit Float Count: 250

Memory 32-bit Long Count: 100

#### **Fast and Easy Programming**

IEC 61131-3 standard instructions

Drag and drop programming with Function block diagram (FBD)

Online viewing and real-time monitoring/controlling of process data

Offline simulation

Programming with standard USB cable or programming over TCP

Remote firmware upgrade

Axis control, PID, ON-OFF Control, Co-aging, HVAC and various pre-built Blocks Library

View process data over web-server

#### Input / Output

Digital Input: 4, optical isolation, (4 of them are fast counter inputs)

Digital Output: 4, optical isolation, (4 of them are PWM or PTO output)

Analog Input: 2, 0-20mA and 0-10V, Precision %1

#### **Extpansion Capability**

128 Digital IO (64 DI, 64 DO)

48 Analog IO (16 AI, 16 RTD Input, 16 AQ)

#### **Integrated Communication Ports**

1 port RS485, 3 kV ESD protection, Galvanic Isolation

1 port mini USB Type B

#### **Communication Protocols**

Master communication protocols: MODBUS RTU Slave communication protocols: MODBUS RTU

#### **Real Time Clock and Calendar**

Integrated real-time clock

RTC battery: CR2032 Lithium, battery life: 4 years

Battery status/level reading functions

Time keeping period 2 years @ 25 °C Hour shift: 60 seconds / Month @ 25 °C

#### Retentivity

Protecting the last values of process data in case of power cut Retentive Memory Capacity: 1000 Blocks/RegisterType

#### **Position Control Functions**

- 4 channels Fast Counter input (Max. 100 kHz)
- 4 channels Pulse Width Modulation output (PWM 200 kHz)
- 4 channels Pulse Train output (PTO 50 kHz)

### Programmable Logic Controller (PLC) > MP110 Series

#### LED Signals and LCD

1 LED green POWER

1 LED green RUNNING STATUS

1 LED green COMMUNICATION TX

1 LED green COMMUNICATION RX

4 LED blue DIGITAL INPUT

4 LED blue DIGITAL OUTPUT

#### **Environmental Conditions**

Operating Temperature : -20 / +50 C Storing Temperature : -25 / +70 C

Humidity: 5..95 RH

IP20

Operating Altitude: 0...2000 m

#### **Electrical Wiring**

On inputs and outputs, demountable terminal block with screw, (pitch 5.08 mm) On 24V DC input, demountable terminal block with screw, (pitch 5.08 mm)

#### Supply

Supply Voltage: 9 .... 36 VDC Supply Current: 50 mA @ 24 VDC

#### MP 110 Series

	Product	Optional Interface	RS485	DO	DI	Al	Relay
	MP110		1	4	4	2	•
	MP110E	Ethernet	1	4	4	2	
	MP110G	GSM	1	4	4	2	•

#### **XIO110 Expansion Modules**

#### Overview

More Flexible and Economic thanks to modular design not requiring Rack

CANBUS Based, 1 Mbit Speed, High Performance I/O BUS

Swappable when energised (Hot Swap)

Addressing by Dip Switch Supply: 24 V DC (9-36V)

Operating Temperature: - 20......+60

Compatibility: CE

#### **XIO110 EXPANSION MODULES**

	Product	DI	DO	Al*	AO*	Resistance Temperature (RTD)**	Relay
A STATE OF THE PLANE OF T	XIO110.DI16	16	•	•		•	•
	XIO110.DO16		16				
	XIO110.AI8	•	•	8		•	•
	XIO200.AO8				8		
	XIO110.P6	•	•	•		6	•
	XIO110.R8 4 Channels Pulse T		8				







# 73, Ramachandra Agranara, Near T.R. Mills, Chamarajpet, Bangalore - 500018, INDIA.

Phone: 080-26749750, 26759253, 26740681 E-mail: sales@htaipl.com Website: www.htaipl.com

